

## Introduction

British Columbia has approximately 2350 active oil and gas facilities. These operations produce a significant amount of waste heat. A typical compressor station produces exhaust gas between 330-550°C and a mass flow rate of 18,000 kg/h per unit. Heating in Canadian greenhouses accounts for 10% - 35% of total production costs and 70-80% of greenhouses' energy demands.

**Research Question:** Is it technically and economically feasible to meet a greenhouse's supplemental heating and electricity requirements in Northern British Columbia with waste heat from a natural gas compression station?

## Methodology

| Study Component                  | Analysis Tool  |
|----------------------------------|--|
| Technical Feasibility Assessment | TRNSYS – building energy modeling                              |
| Economic Viability Assessment    | Payback Period, Internal Rate of Return, and Net Present Value |
| Environmental Impacts            | CO <sub>2</sub> emissions avoided                              |

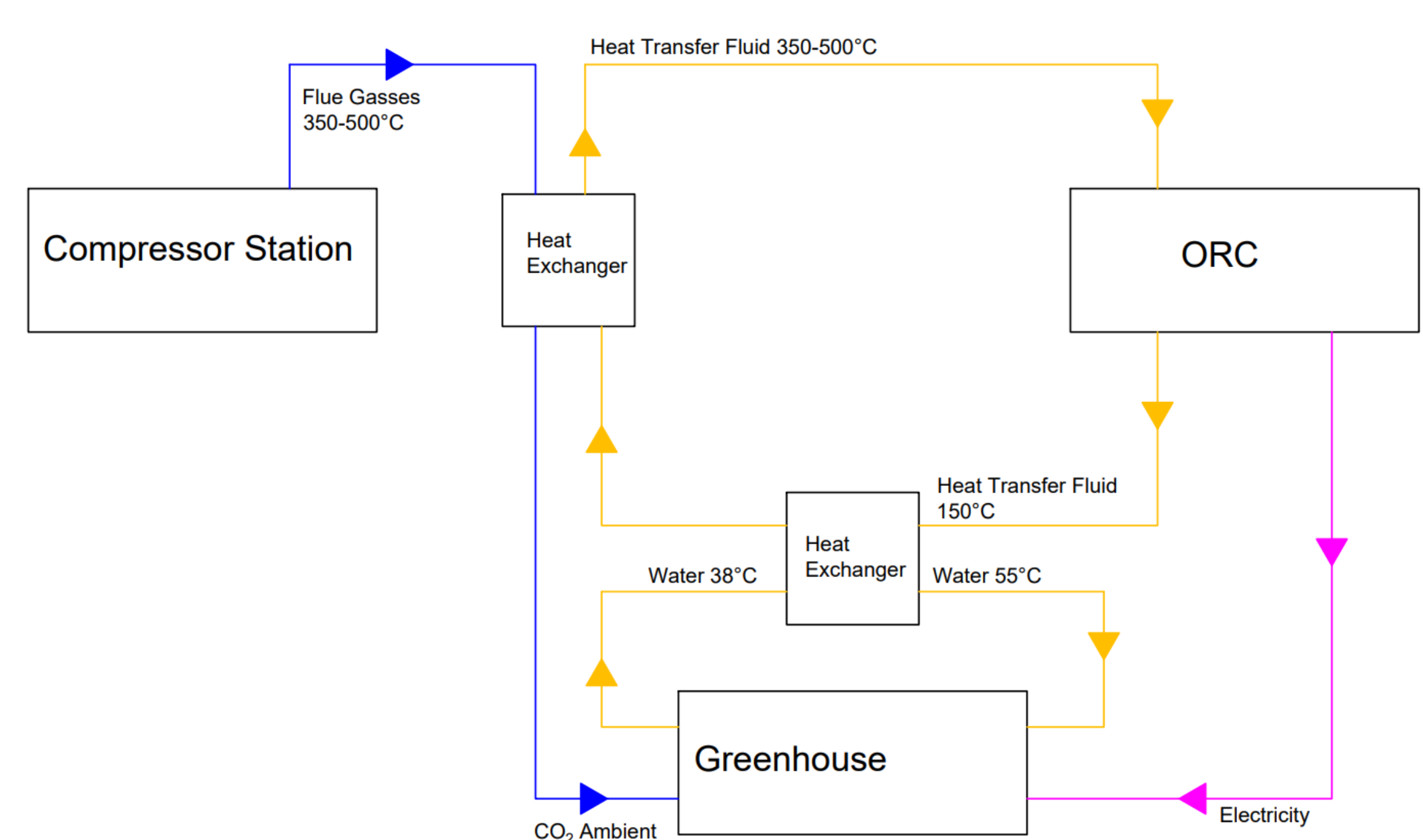


Figure 1: System Block Diagram

## Energy Model

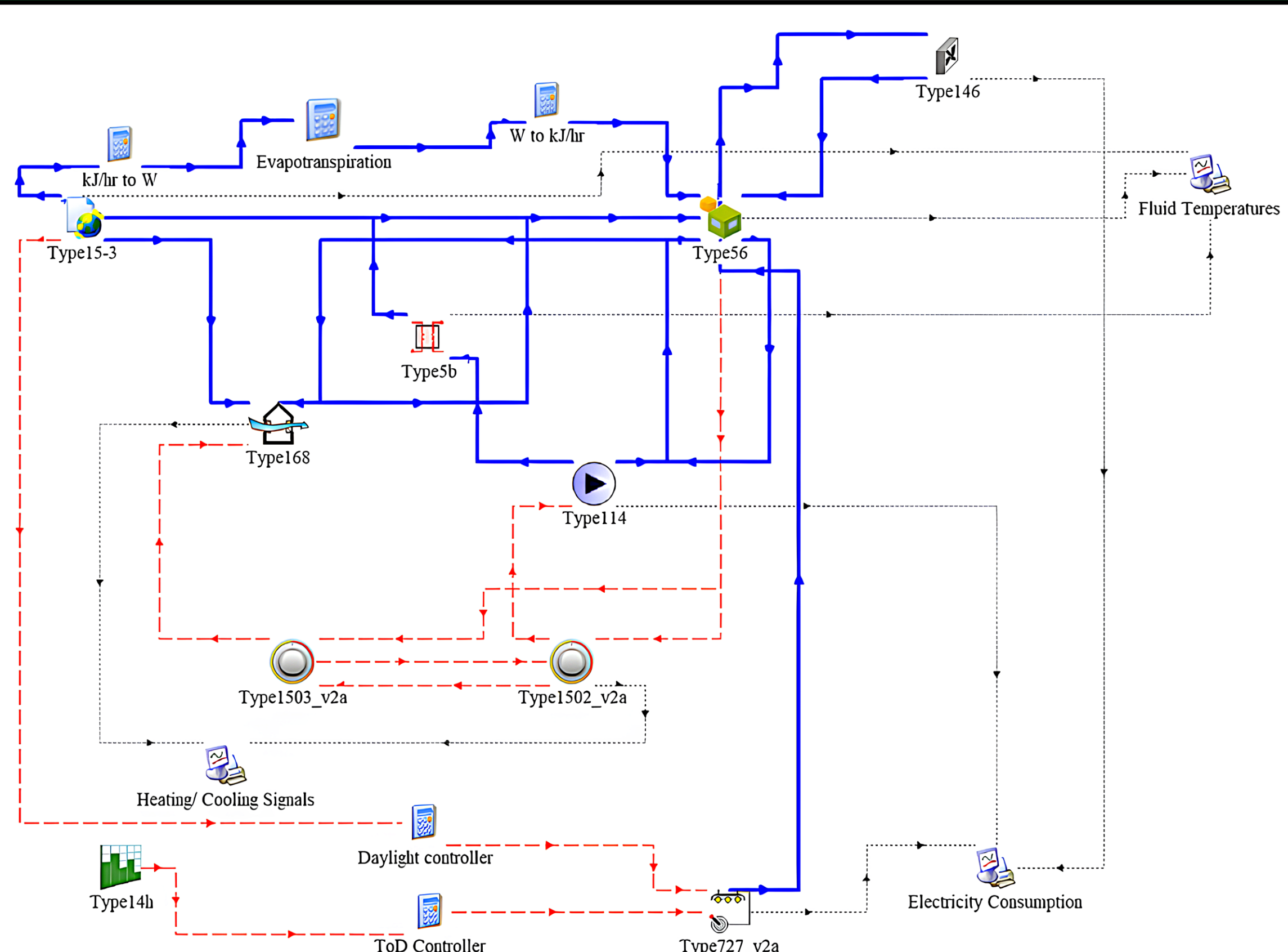


Figure 2: TRNSYS Model

## Results

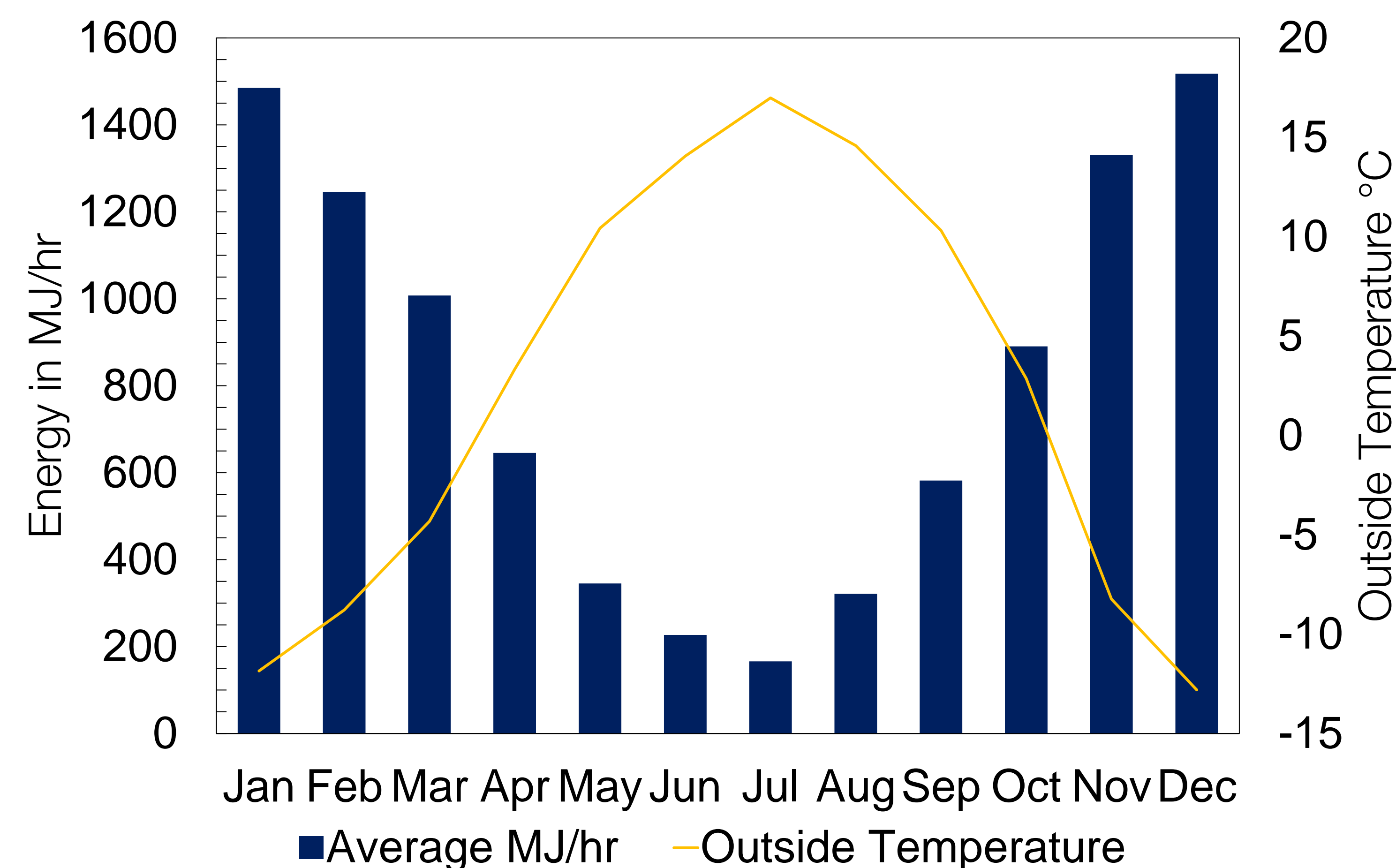


Figure 3: Average Hourly Supplemental Heating Requirement

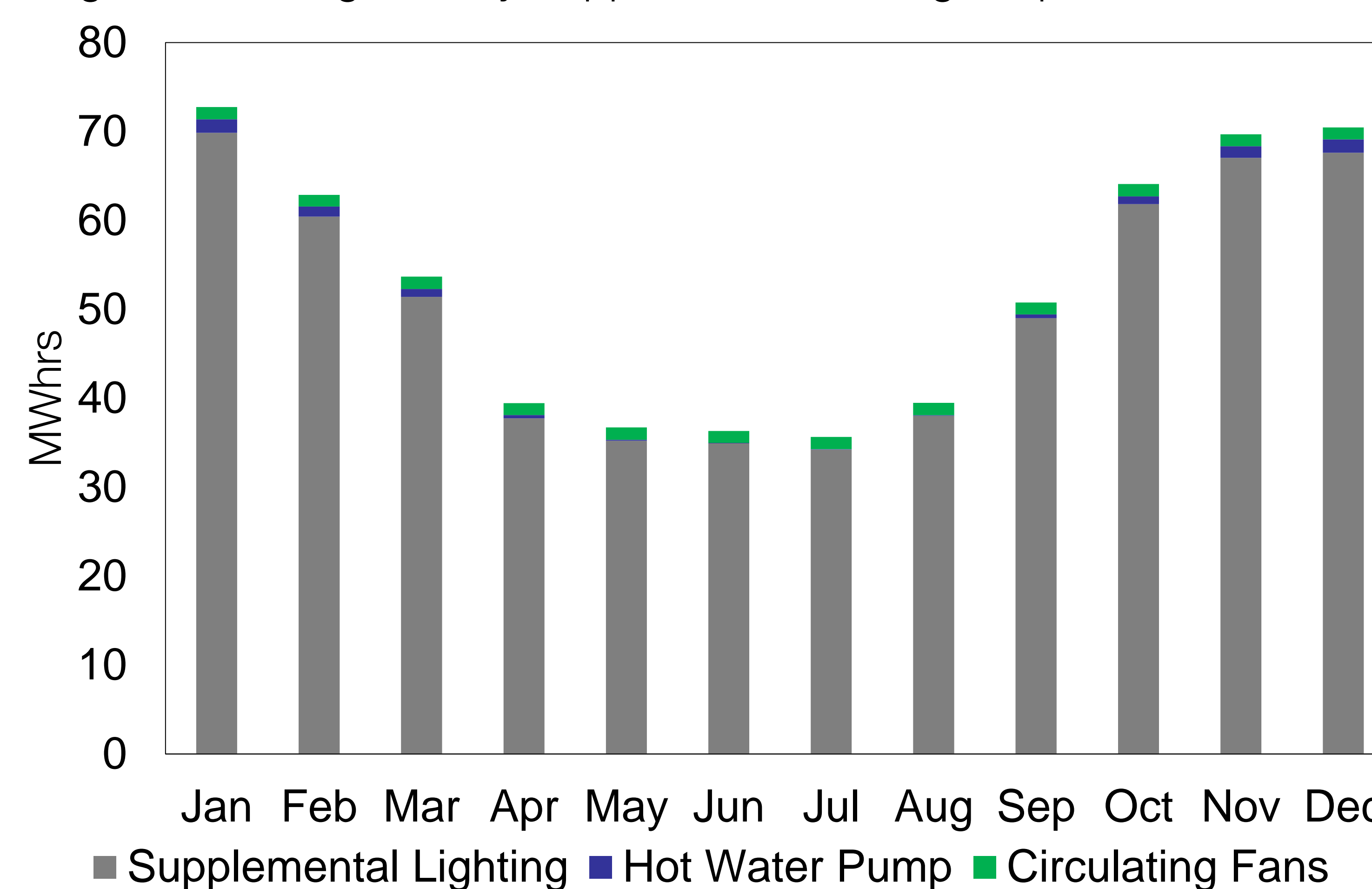


Figure 4: Average Hourly Supplemental Heating Requirement

Table 1: Economic Performance Compared to a Natural Gas Greenhouse

| Waste heat greenhouse |            |                 | Natural gas greenhouse |            |                 |
|-----------------------|------------|-----------------|------------------------|------------|-----------------|
| Cash Flow             | CAD 1000\$ | Indicator       | Cash Flow              | CAD 1000\$ | Indicator       |
| Capital Cost          | 540        | Pay Back Period | Capital Cost           | 740        | Pay Back Period |
| Annual Cost           | 619        | 20-year         | Annual Cost            | 869        | 20-year         |
| Gross Revenue         | 847        | NPV             | Gross Revenue          | 540        | NPV             |
|                       |            | IRR             |                        |            | IRR             |
|                       |            | 1241 k          |                        |            | 869 K           |
|                       |            | 31%             |                        |            | 24%             |

Table 2: Economic Performance Compared to a Natural Gas Greenhouse

| Emission Source                   | Intensity kg CO <sub>2</sub> eq / kg tomatoes |                      |
|-----------------------------------|---|----------------------|
|                                   | Present Study                                 | NG Heated Greenhouse |
| Electricity                       | 0   | 0.04                 |
| Natural Gas, Supplemental Heating | 0   | 1.94                 |
| Captured CO <sub>2</sub>          | -0.04   | -0.04                |
| <b>Total</b>                      | <b>-0.04</b>                                  | <b>1.94</b>          |

## Conclusion

The ORC can generate between 2600 and 8000 MWh of electricity annually; after the ORC, the waste heat can provide 31536 GJ annually. The analysis showed that the proposed greenhouse consumed 7100 GJ of supplemental heating and 1138 MWh of electricity annually.

The greenhouse was economically viable with an expected payback period of 4.5 years, a 20-year NPV of CAD 1241 K, and a 20-year IRR of 31%.

The proposed greenhouse will save 1.94 kg CO<sub>2</sub> eq/kg tomato compared to a conventional greenhouse heated with natural gas, representing 335 tonnes of CO<sub>2</sub>eq annually.

## Recommendations for Future Work

- Assess other economic opportunities to utilize the waste heat and compare their financial performance to that of a greenhouse.
- Conduct a social cost-benefit analysis of the greenhouse focusing on its impact and benefits to Indigenous people.
- Conduct a formal LCA of the greenhouse to establish the full scope of its environmental impacts and compare it to field-grown tomatoes.

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## References

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